

# ELECTRICAL APPLIANCE COATINGS

## WATERBASED 2-COAT NON-STICK COATING SYTEM

APPLICATION	INTERIOR OF ELECTRICAL APPLIANCES
SUBSTRATE	ALUMINUM & DIE CAST ALUMINUM
PRETREATMENTS	GRIT BLASTING , ETCHING
DRY FILM THICKNESS (DFT)	12-13 MICRONS PER COAT, 25-28 MICRONS TOTAL
CURING/BAKING TEMPERATURE	370-430°C (806°F)
COLOR AVAILIBILITY	DARKER COLORS
MAXIMUM OPERATING TEMP.	260°C (500°F)
RELEASE PROPERTY	EXCELLENT
ABRASION PROPERTY	EXCELLENT