



non-stick coatings

SMALL ELECTRICS- 1-COAT SYSTEMS

SINGLE COAT WATERBASED NON-STICK COATING SYSTEMS SPRAY APPLICATION

APPLICATION	INTERIOR OF SMALL ELECTRICS
SUBSTRATE	ALUMINUM, STAINLESS STEEL & DIECAST ALUMINUM
PRETREATMENTS	GRITBLASTING OR CHEMICAL ETCHING
DRY FILM THICKNESS (DFT)	20-25 MICRONS
CURING/BAKING TEMPERATURE	380-420 °C (806 °F)
COLOR AVAILIBILITY	DARKER COLORS
MAXIMUM OPERATING TEMP.	260 °C (500 °F)
RELEASE PROPERTY	MODERATE/SATISFACTORY
ABRASION PROPERTY	MODERATE/SATISFACTORY