ROLLER COATING INFORMATION
TYPICAL ROLLER LINE SET-UP:

- Base-Coat
- Mid-Coat
- Top-Coat
- Top-Coat
- Top-Coat

Processes:
- Grinding
- Pre-drying oven
- Cooling
- Oven
APPLICATION PROCESS

- doctor roll
- applicator roll
- paint
- mat

in → paint → out

in → out
PRE-TREATMENT SYSTEM
FINAL CURING OVEN (TYPICAL)