



non-stick coatings

# SMALL ELECTRICS - 2-COAT SYSTEMS

## TWO-COAT WATERBASED NON-STICK COATING SYSTEMS SPRAY APPLICATION

APPLICATION	INTERIOR OF HIGH QUALITY ELECTRICAL APPLIANCES
SUBSTRATE	ALUMINUM, DIE-CAST ALUMINUM
PRETREATMENTS	GRIT BLASTING OR CHEMICAL ETCHING
DRY FILM THICKNESS (DFT)	11-13 MICRONS PRIMER, 11-13 MICRONS TOPCOAT, 22-26 TOTAL
CURING/BAKING TEMPERATURE	370-430 °C (806 °F)
COLOR AVAILABILITY	DARKER COLORS
MAXIMUM OPERATING TEMP.	260 °C (500 °F)
RELEASE / COOKING RESULTS	500 cook cycles (chicken, meat, soup)
CORROSION RESISTANCE	Over 1 month in 5% salt solution - OK