



non-stick coatings

GMM DEVELOPMENT LIMITED

HEAT SENSITIVE COLOR CHANGING 2-COAT SYSTEMS

APPLICATION	ELECTRICAL APPLIANCES, TEA KETTLES, COOKWARE HANDLES, OR EXTERIOR OF COOKWARE
SUBSTRATE	ALUMINUM, BAKELITE, STAINLESS STEEL
PRETREATMENTS	GRIT BLASTING
DRY FILM THICKNESS (DFT)	10-15 MICRONS PRIMER, 10-15 MICRONS TOPCOAT. <u>NOTE: AT 75 DEG C, TOPCOAT TEMPORARILY BECOMES CLEAR ALLOWING COLORED PRIMER TO BE SEEN.</u>
CURING/BAKING TEMPERATURE	180 °C (356 °F)
COLOR AVAILABILITY	DARKER COLORS
MAXIMUM OPERATING TEMP.	<150 °C (302 °F)